



1650 McReynolds Avenue, N.W.  
Grand Rapids, Michigan 49504-2043  
Phone: (616) 363-4416 Fax: (616) 363-0380  
www.bulmanproducts.com

A696 PORTABLE DELUXE RAZOR-X CUTTER  
24", 36", 48", 60" INSTRUCTION SHEET

1. Attach the three hold down strips with two #10 x 1-3/4" round head bolts, two #10-24 keps hex nuts and two #10 acorn nuts, as shown in the exploded assembly drawing.
2. Attach the two uprights to the base assembly as shown in the exploded assembly drawing.
3. Attach the cross bar, two roller dowel clips and the 3/4" diameter roller dowel to the uprights as shown in the exploded assembly drawing. NOTE: Attach the first roller dowel clip to the cross bar and upright, insert one end of the roller dowel into that clip. Insert the other end of the dowel into the unattached clip before securing it to the crossbar and upright.
4. Attach the dowel sockets to the uprights as shown in the exploded assembly drawing.
5. Attach the handle to one of the uprights as shown in the exploded assembly drawing.
6. Attach the four casters using four 1/2-13 hex nuts as shown in the exploded assembly drawing.
7. Insert the 1-1/4" feed dowel through the core of the material to be dispensed. If core plugs are included with your material, use them. Insert the dowel onto the dowel sockets.
8. Feed the material over the top of the roller dowel and under one, two, or all three of the hold-downs if necessary to prevent rollback.
9. Your A696 Portable Deluxe Razor-X Cutter is ready to dispense.

# A696 EXPLODED ASSEMBLY DRAWING

DELUXE RAZOR-X CUTTER HEAD #69500

DELUXE RAZOR-X CUTTER ASSEMBLY

PART NO. SIZE

696241	24
696361	36
696481	48
696601	60

RUBBER BUMPER #2772

1/4 X 5-1/2  
HEX BOLT #69026

CROSS BAR SIZE

6912407	24
6913607	36
6914807	48
6916007	60

1/4 X 5/8 ROUND  
HEAD BOLT (8) #393

1/4 KEPS NUT (8) #11860

#10 X 1/2 TRUSS  
HEAD SCREW (2)  
#396

HANDLE #1074

BASE ASSEMBLY FOR  
24, 36 & 48. THE 60"  
HAS A KD BASE.  
SEE SEPARATE  
INSTRUCTION SHEET FOR  
ASSEMBLY INSTRUCTIONS.

1/2 NUT (4)  
#378

PARTS NOT SHOWN:  
ONE SET OF 3" OD X 1-1/2" ID  
CORE PLUGS #67096

SWIVEL CASTER  
#376

FEED SIZE	ROLLER DOWEL	HOLD DWN STRIPS	BASE ASSY
24	6912415	6912414	6912411
36	6913615	6913614	6913611
48	6914815	6914714	6914811
60	6916015	6916014	6916011

ACORN NUT  
#6910009

HOLD DOWN STRIPS

#10 KEPS NUT (2) #3800

#10 X 1-3/4 ROUND  
HEAD BOLT (2) #379

#10 KEPS NUT (2) #3800

UPRIGHT  
#6910001H

ROLLER DOWEL

1/4 KEPS NUT #11860 (4)

DOWEL SOCKET  
#6910007

ROLLER DOWEL CLIP  
#6910010

#10 KEPS NUT #3800

1/4 X 5/8 ROUND  
HEAD BOLT (4) #393

1/4 X 1-3/4  
HEX HEAD  
BOLT (4)  
#1178

1/4 FLAT  
WASHER (4)  
#1040

FEED DOWEL

1/4 KEPS NUT (4)  
#11860

SWIVEL LOCKING  
CASTER #377

FASTENER PACK #691253

CASTER PACK #397

DELUXE RAZOR-X HEAD ASSEMBLY #69500

KNIFE #69510

BULMAN PRODUCTS, INC. GRAND RAPIDS, MICHIGAN 49504-2043  
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## DELUXE RAZOR-X HEAD REPLACEMENT

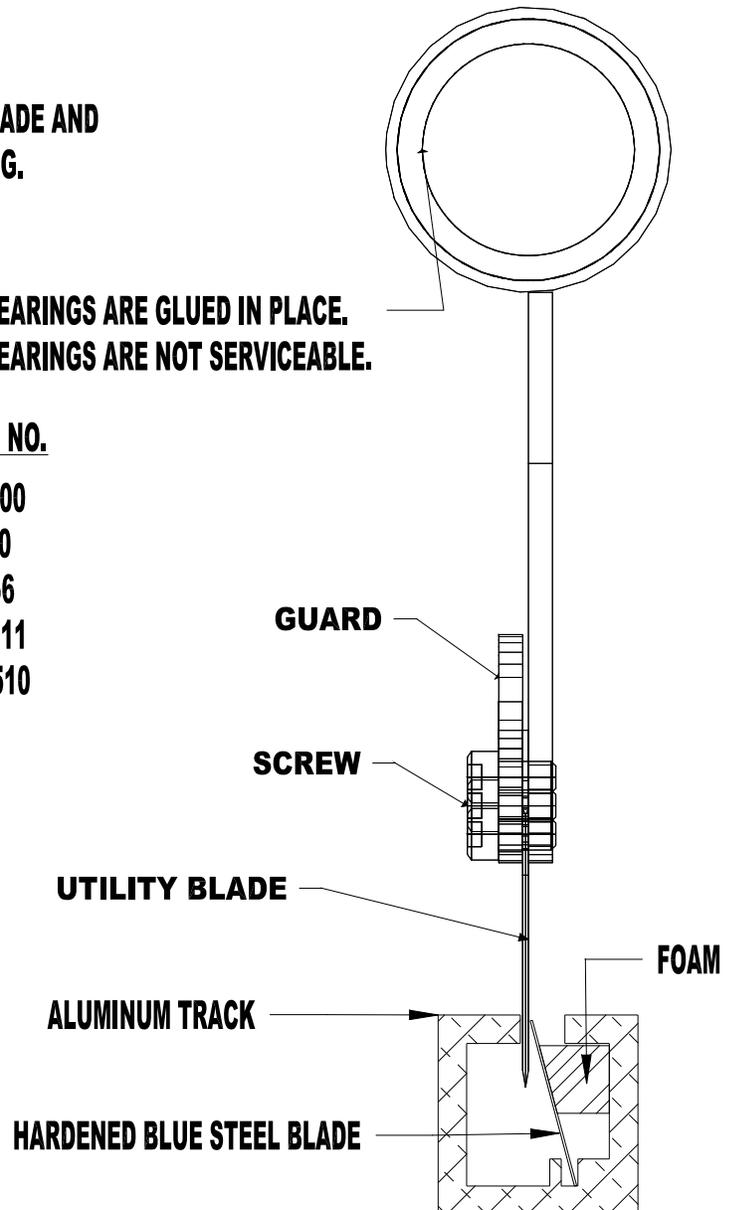
1. DISASSEMBLE ONE END OF THE CUTTER TO REMOVE THE OLD CUTTING HEAD.
2. ADJUST GUARD HEIGHT FOR MATERIAL THICKNESS.
3. REPLACE CUTTING HEAD AND REASSEMBLE CUTTER.  
 MAKE SURE BLADES FIT BETWEEN HARDENED BLUE STEEL BLADE AND ALUMINUM TRACK AND DOESN'T RIDE ON FOAM. SEE DRAWING.

FOR ILLUSTRATION PURPOSES  
 SOME FEATURES ARE NOT SHOWN.

THE BEARINGS ARE GLUED IN PLACE.  
 THE BEARINGS ARE NOT SERVICEABLE.

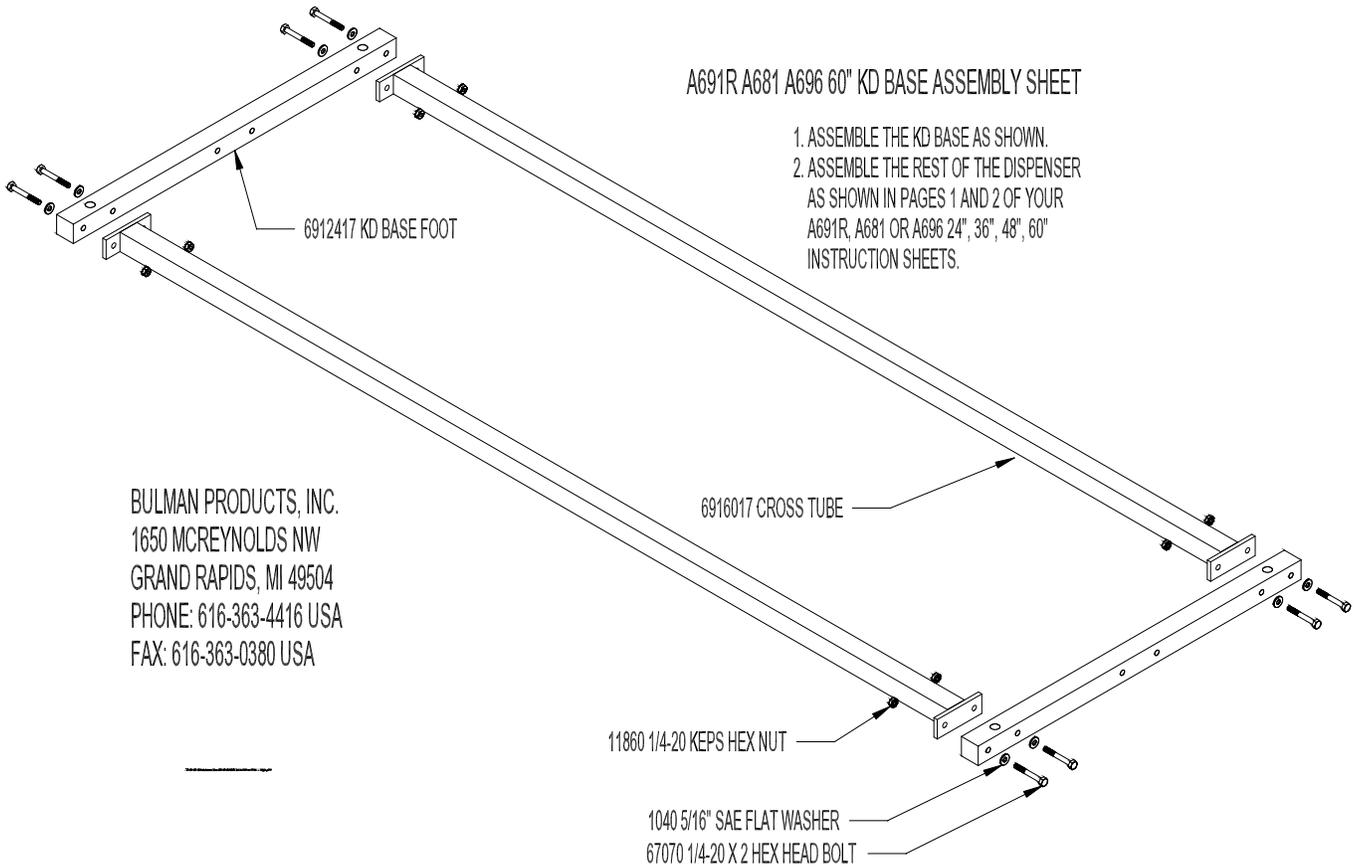
DESCRIPTION	PART NO.
DELUXE RAZOR-X HEAD ASSEMBLY COMPLETE	#69500
DELUXE RAZOR-X HEAD TOP ASSEMBLY WITH BEARINGS	#6950
DELUXE RAZOR-X ADJUSTABLE GUARD	#6956
6-32 SCREWS (6-REQ'D)	#69511
UTILITY BLADE (2-REQ'D)	#69510

A690R, A691R, A694, A695, A696 & A697 FOAM & BLADE ASSEMBLY SIZES	PART NOS.
24"	364244
36"	364255
48"	364266
60"	364261
A692 FOAM & BLADE ASSEMBLY	364266



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